



RESISTANCE METER RM3545

### Featuring super-high accuracy and multi-channel capabilities (20 channels with 4-terminal measurement)

- Basic accuracy : 0.006%    ■ No. of display digits: Max. 6.5
- Max.resolution : 0.01 $\mu\Omega$  (LP) 0.01m $\Omega$



RESISTANCE METER RM3544

### High-accuracy bench-top meter ideal for production lines

- Basic accuracy : 0.02%    ■ No. of display digits: Max. 4.5
- Max.resolution : 1 $\mu\Omega$

# Choose from two models based on your application



RM3545

**Super-high accuracy  
and multi-channel capabilities**  
for advanced development  
and production applications

● Resistance measurement

Basic accuracy : **0.006%**      Max. resolution : **0.01μΩ**  
Max. measurable current : **1A**

● Low power resistance measurement

Basic accuracy : **0.2%**      Max. resolution : **0.01mΩ**  
Max. measurable current : **1mA**      Max. Open-circuit voltage : **20mV**



RM3544

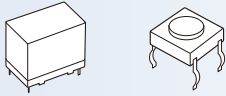
**High-accuracy bench-top meter**  
for both manual operation  
and integration with automatic lines

Basic accuracy : **0.02%**      Max. resolution : **1μΩ**  
Max. measurable current : **300mA**

## Applications

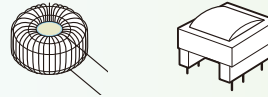
■ Small-signal contacts

RM3545



■ Motors, solenoids, choke coils, transformers, wire harnesses

RM3545 RM3544



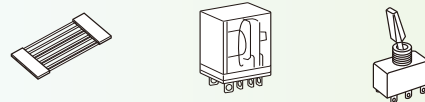
■ Compact fuses, airbag inflator, compact magnetic components (EMC filters, ferrite beads)

RM3545



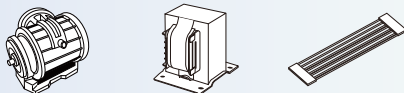
■ Contacts, wire harnesses, relay contacts, switches

RM3545 RM3544



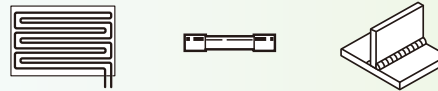
■ Multi-contact resistance measurement (motor and transformer windings)

RM3545-02



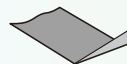
■ Fuses, resistors, heaters, wires, welds

RM3545 RM3544



■ Conductive rubber, paint

RM3545 RM3544



## General specifications

| RESISTANCE METER RM3545 |   | RESISTANCE METER RM3544 |
|-------------------------|---|-------------------------|
| 0.00μΩ to 1200MΩ        | Measurement types (4-terminal direct current)   | 0.000 mΩ to 3.5 MΩ      |
| ✓                       | Temperature measurement, Temperature correction (TC), comparator, judgment sound setting, auto hold | ✓                       |
| ✓                       | Low power resistance measurement (LP)   | N/A                     |
| ✓                       | Temperature rise (Temperature conversion (ΔT))  | N/A                     |
| ✓                       | Offset voltage compensation (OVC)   | N/A                     |
| ✓                       | D/A output  | N/A                     |
| ✓ RM3545-02 : Max. 20ch | Multiplexer   | N/A                     |

## Multi-point measurement with the Multiplexer Unit Z3003 (20 locations with 4-terminal measurement)

RM3545-02

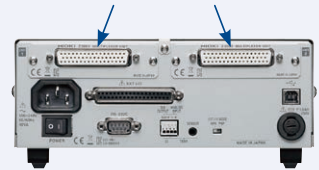
Scanning measurement using the Multiplexer Unit Z3003 is convenient in applications that require multi-contact measurement, for example when testing network resistors, steering switches, or 3-phase motor windings. Simply insert a Z3003 unit into one of the slots on the back of the RM3545-02 to enable scanning measurement of up to 20 locations\* with 4-terminal measurement.

(\*When using two Z3003 units, up to 42 locations can be measured with 2-terminal measurement.)

Insert up to two Z3003 units into the slots on the back of the instrument.



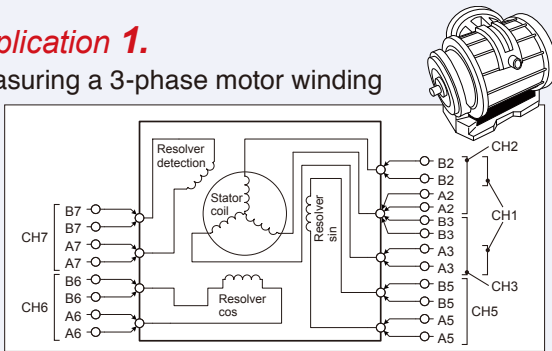
Multiplexer unit Z3003 (Option)



Pictured: Back of the RM3545-02 with two Z3003 units (optional feature) installed

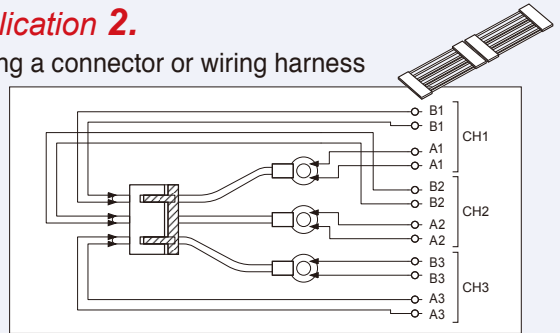
### Application 1.

Measuring a 3-phase motor winding



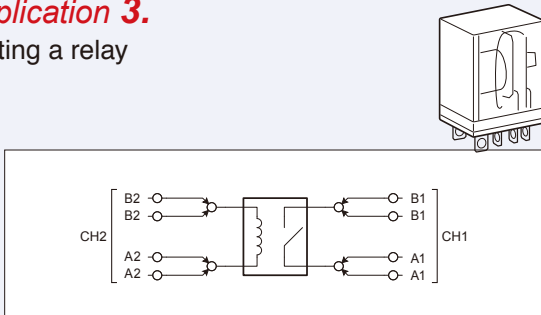
### Application 2.

Testing a connector or wiring harness



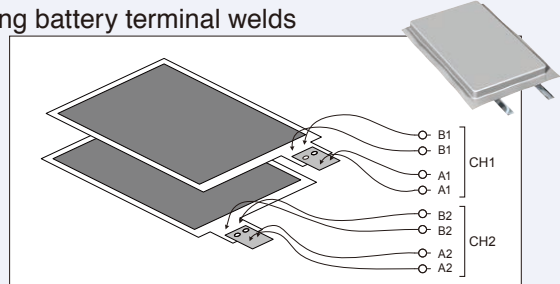
### Application 3.

Testing a relay



### Application 4.

Testing battery terminal welds



## Probes suited to manual measurement on production lines

RM3545

RM3544



CLIP TYPE LEAD L2101 (Bundled accessory)



PIN TYPE LEAD L2102

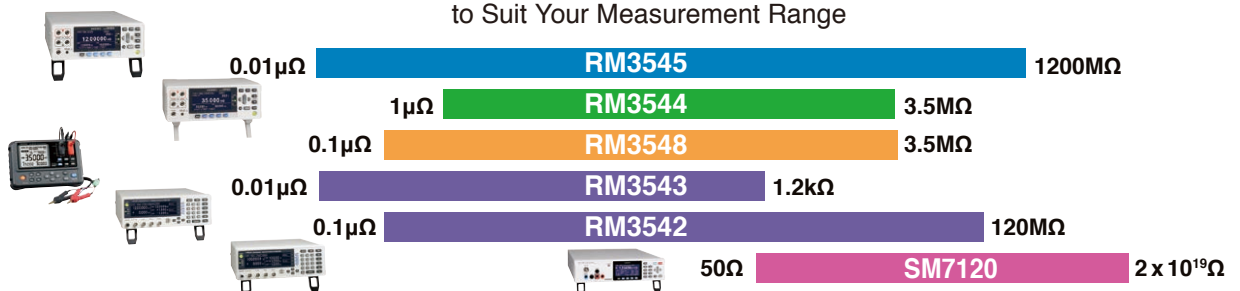


PIN TYPE LEAD L2103



4-TERMINAL LEAD L2104

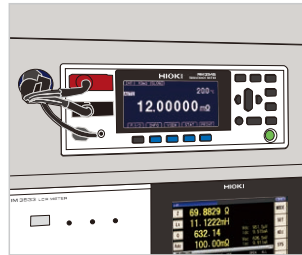
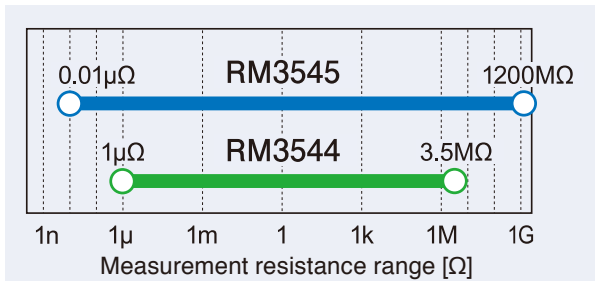
## A Full Line-up of HIOKI Resistance Meters to Suit Your Measurement Range



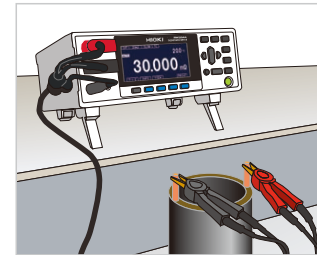
# Simplifying high-accuracy resistance measurement

## Standard features of the high-accuracy Resistance Meter RM3545 and RM3544

### Convenient wide range options RM3545 RM3544



Integrate into automated inspection systems



Manual testing on production lines

#### Overview of the RM3545 RM3545

Measure from 0.00μΩ to 1200.0MΩ  
0.01μΩ max. resolution, 0.006% basic accuracy  
Max. measurable current of 1A

The RM3545 can perform resistance measurement with a 6.5-digit, 1,200,000-count display at a maximum resolution of 0.01 μΩ. It delivers more than enough capabilities to be used in applications requiring high-resolution resistance measurement, for example in testing inverter motor windings.

High-resistance materials such as conductive sheets and conductive rubber are often used in electronic components. The RM3545 can measure resistance values of up to 1,200 MΩ. It also delivers maximum accuracy of 0.006%, enabling researchers to test state-of-the-art current sensing resistors.

#### Overview of the RM3544 RM3544

Measure from 0.000mΩ to 3.5000MΩ  
1μΩ max. resolution, 0.02% basic accuracy  
Max. measurable current of 300mA

As inverter-equipped power supply equipment uses increasingly high currents and frequencies, increasingly low-resistance and low-loss inductors are being incorporated in their circuitry, prompting a need for the ability to measure lower resistance levels with a high level of stability. With a resolution of 1 μΩ, the RM3544/RM3544-01 satisfy these needs.

Electronic components make extensive use of high-resistance substrates such as conductive sheets and rubber, and the RM3544/RM3544-01 deliver the ability to measure up to 3.5 MΩ.

Moreover, the instruments' maximum accuracy of 0.02% allows them to be used in testing current detectors with a precision of 0.1%.

### Guaranteed accuracy with no warm up or zero-adjustment RM3545 RM3544

For the RM3545/RM3544, accuracy is guaranteed\* immediately after startup, without any warm up or zero-adjustment.

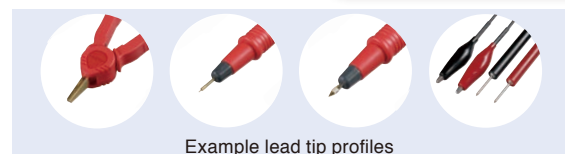
\*When performing measurement with the RM3545 in a temperature and humidity environment that satisfies the guaranteed accuracy conditions, an even higher level of accuracy (full accuracy) is guaranteed.

### High-durability probes RM3545 RM3544

HIOKI offers a line of probes designed to accommodate the full range of measurement targets. Flex resistance has been dramatically improved (based on HIOKI comparisons).



Leads (overall view)



Example lead tip profiles

### Offset Voltage Compensation (OVC) RM3545

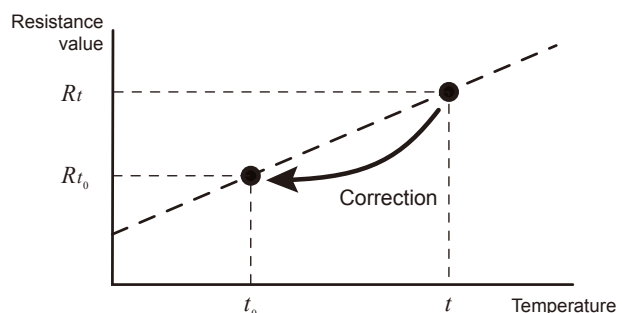
Thermal EMF occurs at connections between different metals. This force can affect measurement and, if large enough, introduce a measurement error. The RM3545's offset voltage correction (OVC) function reduces the effects of thermal EMF to enable more precise measurement.

## Temperature correction RM3545 RM3544

Generally, the resistance of copper wiring changes with temperature by 0.4% per degree Celsius. The RM3544/RM3545 provide a temperature correction function to convert the observed resistance value  $R_t$  at the current temperature  $t$  to the resistance value  $R_{t_0}$  at the reference temperature  $t_0$ .

\*Requires the Temperature Sensor Z2001 or a thermometer capable of generating analog voltage output (an infrared thermometer or similar instrument).

|                                       |   |
|---------------------------------------|---|
| Types of temperature input            | RM3544: Temperature Sensor (Z2001)<br>RM3545: Temperature Sensor (Z2001), Analog voltage input (from an infrared thermometer, etc.) |
| Reference temperature setting range   | -10.0 to 99.9 °C  |
| Temperature coefficient setting range | RM3544: -9,999 to 9,999 ppm/°C<br>RM3545: -99,999 to 99,999 ppm/°C  |



# Super-high-accuracy, multi-channel resistance meter for use in advanced development and production applications

## Key Features of the RM3545

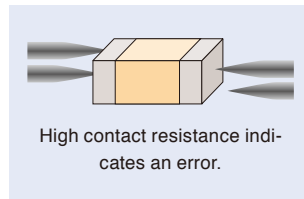
**RM3545**


### High/low current selection by range

Select the optimal measurement current by switching between high and low settings according to the characteristics of the sample.

### Extensive contact check functionality

The RM3545 can detect erroneous measurements caused by improper contact, reducing the risk that improperly judged or unchecked parts will be shipped by mistake. Contact check functionality is also provided for 4-terminal measurement.

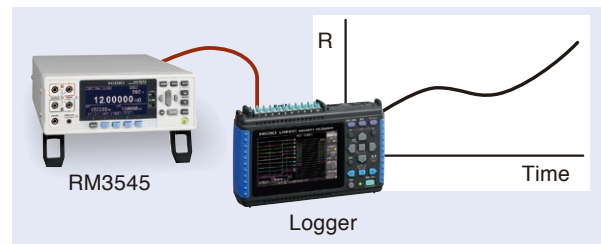


### Low-power (LP) resistance measurement

The RM3545 can perform measurement at a resolution of  $10 \mu\Omega$  at 1 mA (using the 1,000 m $\Omega$  range). With an open-terminal voltage of 20 mV or less, the instrument is ideally suited for measuring the contact resistance of chip inductors and signal contacts.

### D/A output

The RM3545 converts resistance measured values into DC voltage for output. This capability is convenient when continuously recording changes in resistance, for example as detected by a sensor, with a logger or other piece of equipment.



### Temperature input (temperature sensor terminal)

Input temperature data for use in temperature correction using either the Temperature Sensor Z2001 or a DC voltage (0 to 2 V). Connect a thermometer that can generate DC voltage output, for example an infrared thermometer, to perform temperature correction.

### Temperature conversion function: Useful in temperature-rise testing

Temperature increase ( $\Delta t$ ) is obtained and displayed by converting resistance measurements and ambient temperature.

## Multiplexer function (RM3545-02 only)

**RM3545-02**

### Auto-scanning and step scanning

When using the Multiplexer Unit Z3003 to perform scanning measurement, you can select either step scanning or auto scanning depending on the test conditions.

Auto scanning is convenient when you require only an overall judgment result at the completion of scanning, while step scanning is convenient when you wish to generate judgments in real time using the instrument's EXT I/O interface..

### Comparator judgments based on measurement results

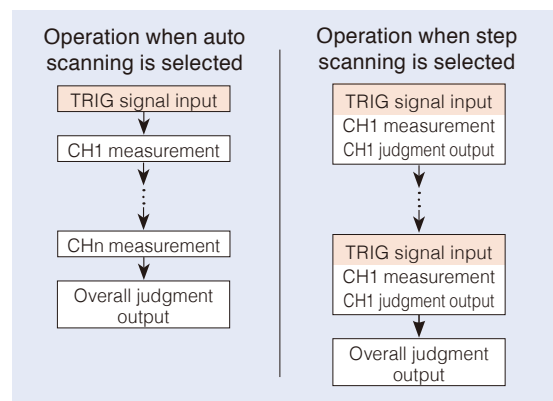
Measurement targets that are susceptible to the effects of temperature, for example thermistors and temperature transducers, can be compared with a reference element to generate a judgment.

### Flexible pin assignments

The ability to freely combine A terminal pin(s) with B terminal pin(s) for each channel makes it possible to perform measurement using wiring that has been optimized for a variety of measurement targets.

### Acquiring Total judgment results from EXT I/O

The multiplexer's total judgment result (T\_PASS, T\_FAIL, T\_ERR) can be acquired from EXT I/O. Similarly, step scan judgment results can be acquired for each step.



### Configuration using a computer

Multiplexer settings can be configured using the keys on the instrument, communications commands, or a computer application (sample PC application). The sample application can be downloaded from Hioki's website (<http://www.hioki.com>).

# Easy-to-use RESISTANCE METER

suits both manual operation and integration with automatic lines

## High-intuitive advanced functionality

RM3545

RM3544

### ① Guard terminals

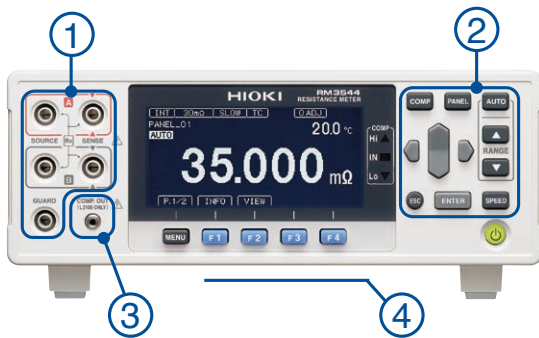
Minimize the effects of external noise on measurements.

\*GUARD terminal is the shield potential.

This terminal is not for guarding network resistance measurements.

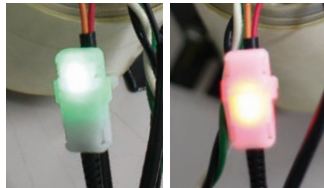
### ② Simple control over basic settings

Range and measurement speed can be controlled directly.



### ③ LED COMPARATOR ATTACHMENT (Option)

The LED Comparator Attachment indicates judgment results with green and red LEDs, eliminating the need to look at the instrument's screen and increasing work efficiency. Since the lamps do not light up when the measurement leads are open, the attachment can also be used to verify the connection status.



Green light  
IN state

Red light  
HI/LO state

### ④ High-volume, user-selectable judgment tones

The RM3544 indicates results with a high-volume judgment tone of 85 dB or greater to ensure it is audible near noisy machinery.

Both the RM3545 and RM3544 feature user-selectable judgment tones so workers don't confuse judgment results on lines where multiple resistance meters are being used.

### ⑤ Functionality for saving and loading panels

The RM3545 (RM3544) can save and load up to 30\* (10) sets of range, comparator, and other settings. Naming each set of panel data lets you make setup changes among production lots and lines smoothly and effortlessly.

\*When using the multiplexer terminals, up to 8.

### ⑥ Material- and temperature-independent temperature correction function

The temperature correction function can be used to convert resistance values that vary with the ambient temperature to a reference value at a reference temperature using the Temperature Sensor Z2001 and a user-specified resistance temperature coefficient.

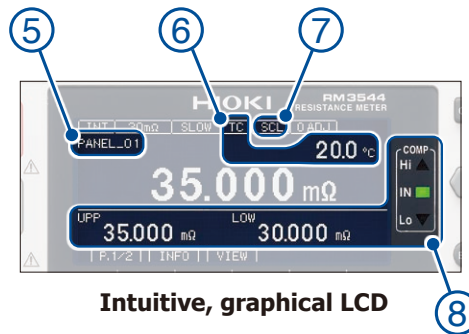
### ⑦ Scaling

The scaling function can be used to convert resistance values into physical properties such as length.

Conversion formula :  $R_s = A \times R + B$

$A, B$  : Constants,  $R$  : Measurement value

$R_s$  : Resistance value



Intuitive, graphical LCD

### ⑧ Comparator Function

The comparator function compares measured values to a previously set reference value or range and then displays and outputs the judgment result. The RM3545 and RM3544-01 can also output this information using EXT I/O.

## High-precision specs in a compact package

RM3544

### ● Footprint of just 215 × 166 mm

Compared to the previous model (HIOKI 3540), the RM3544/RM3544-01 take up approximately 25% less installation space.

This space-saving design frees up space in front of the instrument and lets you build compact production lines.



RM3544



# Easy integration into automatic testing equipment (RM3545/-01/-02, RM3544-01)

RM3545 RM3544

## Ability to extend measurement cable length

The new instruments feature better wiring resistance tolerances than previous models (the 3541 and 3540). Wiring resistance can now be as high as 1.5 Ω for the RM3545 and 2 Ω for the RM3544.

## High-speed, comprehensive productivity support

- The RM3545 and RM3544-01 deliver the speed demanded by automatic testing equipment at a sophisticated level. The entire process from the start of measurement to outputting of the judgment result takes as little as 2.2 ms<sup>\*1</sup> (RM3545) and 18 ms (RM3544-01). One cycle of operation, lasting from measurement to judgment output, completes within this time. <sup>\*1</sup> When the measurement current is set to "High".
- The instrument's USB interface can also be used.

- The RM3545 and RM3544-01 support RS-232C data communications at up to 115.2 kbps<sup>\*2</sup>.
- The EXT I/O output mode can be switched between judgment mode and BCD mode.

<sup>\*2</sup> With some computers, large error components may prevent fast transfer speeds (baud rates) from being used. In this case, change the speed to a lower setting.

## Handler (EXT I/O) interface

The handler interface (EXT I/O) is isolated from measurement circuitry, control circuitry, and the protective ground (chassis ground), providing a high level of noise resistance.

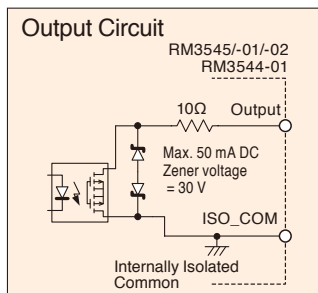
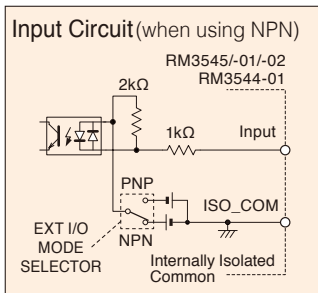
When designing a control system using the EXT I/O interface, be sure to read the instruction manual and check the necessary technical information.

### EXT I/O Input and Output Circuits

A switch on the rear panel is used to toggle the input signal polarity between NPN (sink output support) and PNP (source output support) settings depending on the PLC common polarity.



EXT I/O polarity (Select NPN/PNP)



### EXT I/O Electrical Specifications

- Inputs:**
  - Photocoupler isolation: Non-voltage contact inputs (support for current sink output)
  - Input ON: Residual voltage: Max. 1 V @4 mA
  - Input OFF: Open Max. 100 μA
- Outputs:**
  - Photocoupler-isolated open drain output (no-polarity)
  - DC30Vmax, DC50mAmax/ch
  - Residual voltage: Max. 1 V @50 mA, or 0.5 V @10 mA
- External power output:**
  - Output voltage: Sink output support: 5.0V±10%, Source output support: -5.0V±10%
  - Max. output current: 100mA

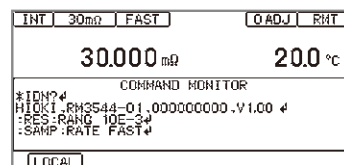
### EXT I/O Signal List

| RM3545   |
|--|
| <b>Input Signals:</b><br>TRIG(IN0), CAL, KEY_LOCK, 0ADJ, PRINT(IN1), MUX, SCN_STEP, LOAD0 to LOAD5, BCD_LOW  |
| <b>Output Signals:</b><br>[Judgment mode] EOM, ERR, INDEX, HI, IN, LO, T_ERR, T_PASS, T_FAIL, BIN0 to BIN9, OB, OUT0 to OUT2<br>[BCD mode] EOM, ERR, IN, HILO, BCDm_n*, RNG_OUT0 to RNG_OUT3 * Indicates the nth bit of the mth digit. |

| RM3544-01   |
|---|
| <b>Input Signals:</b><br>TRIG(IN0), KEY_LOCK, 0ADJ, PRINT(IN1), LOAD0 to LOAD3, BCD_LOW   |
| <b>Output Signals:</b><br>[Judgment mode] EOM, ERR, INDEX, HI, IN, LO, OUT0 to OUT2<br>[BCD mode] EOM, ERR, IN, HILO, BCDm_n*, RNG_OUT0 to RNG_OUT3 * Indicates the nth bit of the mth digit. |

## Communications Monitor Function for smooth systems development

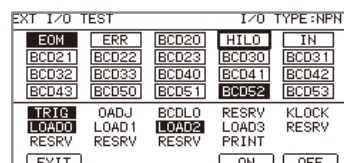
The Communications Monitor Function displays communications data (received commands and sent data) on the screen, providing valuable support for programming of programmable logic controllers (PLCs).



Communications Monitor screen

## Functionality for verifying the EXT I/O connection status and testing EXT I/O

In addition to allowing you to check EXT I/O signal input on the instrument's screen, this functionality allows you to turn output signals on or off as desired. This capability simplifies verification work during PLC programming.

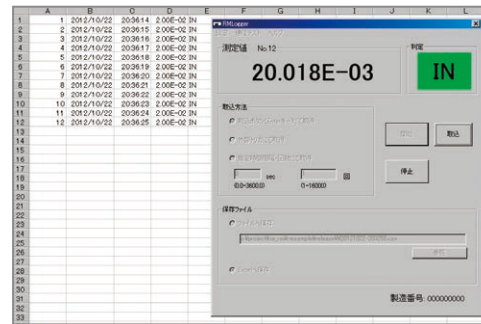


EXT I/O test function screen

## ● Connecting the instrument to a computer via RS-232C or USB

RM3545 RM3544

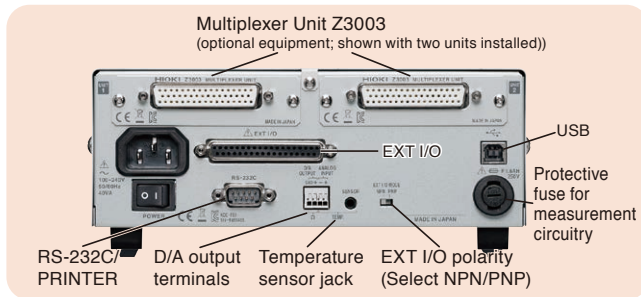
- Use a PC to control RM3545 and RM3544-01 functions as well as acquire measurement results.  
(This capability does not include turning the instrument on and off or configuring certain interface settings.)
- Connect the instrument to a commercially available RS-232C printer to print measured values, including judgment results.
- Measured values can be automatically output. By using the instrument's USB keyboard mode, measured values can be entered into applications such as spreadsheets and text editors without the need to install a special USB driver in the computer.
- The sample PC application provides functionality for capturing data based on trigger signals, performing interval measurement, conducting communication tests, and loading captured data into Microsoft® Excel or outputting it as a CSV file. The application can be downloaded from Hioki's website (<http://www.hioki.com>).



Applications screen

## ● RM3545-02 rear panel

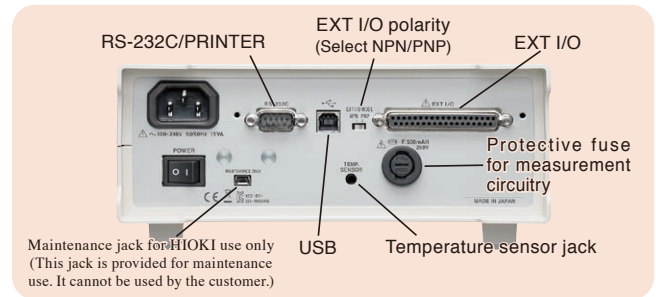
RM3545



\*Multiplexer Units cannot be installed in the RM3545 or RM3545-01. The RM3545-01 has a GP-IB connector.

## ● RM3544-01 rear panel

RM3544



\*The RM3544 does not include EXT I/O or communication interfaces (RS-232C or USB). Select the RM3544-01 for these functions.

## ● Interface and EXT I/O selection

Select the interfaces and EXT I/O capability needed for your application.

RM3545 RM3544

| RM3545 series comparison chart               |                          | (Base model)        | -01 | -02                  |     |
|--|--------------------------|---------------------|-----|----------------------|-----|
| External I/O (comparator, BCD, BIN function) |                          | ✓                   | ✓   | ✓                    |     |
|  | Communication interfaces | RS-232C/Printer/USB | ✓   | ✓                    | ✓   |
|  |                          | GP-IB               | N/A | ✓                    | N/A |
| Multiplexer* (scanner function)              |                          | N/A                 | N/A | ✓ (Max. 20 channels) |     |

\*When using 4-terminal measurement with two MULTIPLEXER UNIT Z3003 (option) cards.

| RM3544 series comparison chart |                     | (Base model) | -01 |
|--------------------------------|---------------------|--------------|-----|
| External I/O (comparator, BCD) |                     | N/A          | ✓   |
| Communication interfaces       |                     | N/A          | ✓   |
|                                | RS-232C/Printer/USB |              |     |

## ■ MULTIPLEXER UNIT Z3003 Specifications

RM3545-02

|                        |   |
|------------------------|---|
| Measurement targets    | 4-wire: 10 locations (when using 2 units, 20 locations)<br>2-wire: 21 locations (when using 2 units, 42 locations)  |
| Measurable range       | [Measurement current]<br>Internal instrument: 1A DC or less<br>External instrument: 1A DC or less, 100 mA AC or less<br>[Measurement frequency]<br>External instrument DC, 10 Hz to 1 kHz   |
| Contact specifications | Contact type: Mechanical relay<br>Maximum allowable voltage:<br>33 V RMS and 46.7 V peak or 70 V DC *1<br>Maximum allowable power: 30 W (DC), (Resistance load)<br>Contact service life:<br>4-wire: 50 million cycles*2 (reference value)<br>2-wire: 5 million cycles (reference value) |
| Dimensions             | Approx. 92W × 24.5H × 182D mm (3.62"W × 0.96"H × 7.17"D) (without projections)  |
| Mass                   | Approx. 180 g (6.3 oz)  |
| Accessories            | Instruction manual ×1, D-SUB 50pin connector ×1   |

• About scanning time  
The Z3003 switching time is 30 ms/ch.  
The total scanning time can be calculated as follows:  
(Switching time + measurement time including delay) × number of channels  
For measurement time typical values, please see page 11.

### • Example scanning times

| Range  | Number of channels | Measurement speed | Delay  | Time to output judgment results after TRIG input (When the measurement current is set to "High".) |
|--------|--------------------|-------------------|--------|---|
| 1000mΩ | 10                 | FAST              | 0 ms   | Approx. 300ms   |
| 1000mΩ | 10                 | FAST              | Preset | Approx. 800ms   |

\*1 Cannot be used in combination with a withstand voltage tester. When used with a withstand voltage tester, the Z3003's internal relay will cause an insulation breakdown, resulting in electric shock or equipment damage.

\*2 Assuming 24-hour operation, the guideline of 50 million cycles corresponds to approximately 1.5 years on a line operating at 1 sec. per workpiece or approximately 15 years on a line operating at 10 sec. per workpiece.



## ■ RM3545/RM3544 Specifications (Accuracy guaranteed for 1 year)

|                                       | RM3545  | RM3544   |
|---------------------------------------|---|--|
| Measurement types                     | Resistance measurement: 0.000 00mΩ (10mΩ range) to 1200.0MΩ (1000MΩ range), 12 ranges<br>Low power resistance measurement: 0.00mΩ (1000mΩ range) to 1200.00Ω (1000Ω range), 4 ranges<br>Temperature measurement (thermistor): -10.0 to 99.9°C<br>Temperature measurement (analog input): -99.9 to 999.9°C   | Resistance measurement: 0.000mΩ (30mΩ range) to 3.500 0MΩ (3MΩ range), 9 ranges<br>Temperature measurement (thermistor): -10.0 to 99.9°C   |
| Measurement method                    | 4-terminal direct current (constant current), banana plug, with guard terminal  |  |
| Range switching                       | Auto or Manual  |  |
| Temperature correction                | Reference temperature setting range: -10°C to 99.9°C,<br>Temperature coefficient setting range: -99,999 ppm/°C to 99,999 ppm/°C   | Reference temperature setting range: -10°C to 99.9°C,<br>Temperature coefficient setting range: -9,999 ppm/°C to 9,999 ppm/°C  |
| Zero-adjustment                       | By range, by step (RM3545-02 only)<br>Within ±50% f.s. of each range. (Zero-adjustment is not required for 100 MΩ or greater ranges.)   | Within -3% to 50% f.s. of each range. (f.s.= 30,000 dgt.)  |
| Trigger                               | Internal or external  | RM3544: Internal trigger, RM3544-01: Internal or external  |
| Measurement speed                     | FAST / MED / SLOW1 / SLOW2  | FAST / MED / SLOW  |
| Delay                                 | Internal fixed value: / 0 to 9999 ms (1ms step)   | N/A  |
| Functions                             | Temperature correction, Temperature conversion, Self-calibration, offset voltage compensation (OVC), comparator (ABS/REF%), BIN, key-lock (OFF, menu lock, all lock), display digit count selection function (7 digits/6 digits/5 digits), automatic power supply frequency settings (AUTO/50Hz/60Hz), scaling, judgment sound setting, auto hold, statistical calculations, clock, self-test, L2105 LED Comparater Attachment output | Temperature correction, comparator (ABS/REF%), key-lock (OFF, menu lock, all lock), display digit count selection function (5 digits/4 digits), automatic power supply frequency settings (AUTO/50Hz/60Hz), scaling, judgment sound setting, auto hold, L2105 LED Comparater Attachment output |
| Measurement fault detection functions | Contact check, over detection, current fault detection  | Over detection, current fault detection  |
| Averaging                             | OFF, 2 to 100 averaging iterations (variable in 1-iteration steps)  |  |
| Panel store, panel load               | 30 (Front terminals), 8 (MUX (multiplexer))<br>Panel save parameters: save time and date, resistance measurement ranges, measurement speed, comparator, BIN setting, multiplexer setting, etc.  | 10<br>Panel save parameters: resistance measurement ranges, measurement speed, comparator, etc.  |
| Multiplexer                           | RM3545-02:<br>Number of installed units: Max. 2<br>Measurement terminal settings : Front terminals / MUX (multiplexer)<br>When using the MUX setting, the measurement leads cannot be connected to the front measurement terminals<br>Support unit: Z3003<br>Number of channels that can be set: 42, switching time 30 ms (reference value)   | N/A  |
| D/A output                            | Output: resistance measured value<br>Output voltage: 0V DC to 1.5V DC<br>Output impedance: 1kΩ<br>Number of bits: 12bit   | N/A  |
| EXT I/O                               | TRIG and other, BIN, BCD  | RM3544-01: TRIG and other, BCD   |
| Communication interfaces              | Select from GP-IB*, RS-232C, PRINTER(RS-232C), or USB<br>*RM3545-01 only  | RM3544-01:<br>Select from RS-232C, PRINTER(RS-232C), or USB  |
| Communication interfaces              | Remote function, communications monitor function, data output function, memory (50 data)  | Remote function, communications monitor function, data output function   |
| RS-232C                               | Bit rates: 115,200 / 38,400 / 19,200 / 9,600 bps  |  |
| USB                                   | Class: CDC (COM mode), HID (USB keyboard mode)  |  |
| Printer (RS-232 port)                 | Printed data: Resistance measurement values, temperature measurement values, judgment results, measurement conditions, statistical results<br>Operation: Prints at PRINT signal or PRINT key input.<br>Interval: ON/OFF, Interval times: 1 to 3,600 s (variable in 1 s steps), Number of print columns per row: 1 or 3  | Printed data: Resistance measurement values, temperature measurement values, judgment results, measurement conditions  |
| Operating temperature and humidity    | 0 to 40°C, 80% rh or less (non-condensating)  |  |
| Storage temperature and humidity      | -10 to 50°C, 80% rh or less (non-condensating)  |  |
| Operating environment                 | Indoors, Pollution Degree 2, up to 2,000 m ASL  |  |
| Power supply                          | Rated supply voltage: 100 to 240 VAC ±10%, Rated supply frequency: 50/60 Hz   |  |
| Rated power consumption               | 40 VA   | 15 VA  |
| Insulation withstand potential        | 1.62 kV AC for 1 min. (with 10 mA cutoff current),<br>between all mains supply terminals and protective ground, interfaces, and measurement terminals   |  |
| Dimensions                            | Approx. 215W × 80H × 306.5D mm (8.46"W × 3.15"H × 12.07"D) (without projections)  | Approx. 215W × 80H × 166D mm (8.46"W × 3.15"H × 6.54"D) (without projections)  |
| Mass                                  | RM3545, RM3545-01: Approx. 2.5 kg (88.2 oz)<br>RM3545-02: Approx. 3.2 kg (112.9 oz) (not including Z3003)   | RM3544: Approx. 0.9 kg (31.7 oz)<br>RM3544-01: Approx. 1.0 kg (35.3 oz)  |
| Accessories                           | Power cord ×1, CLIP TYPE LEAD L2101 ×1, temperature sensor Z2001 ×1, male EXT I/O connector ×1, instruction manual ×1, application disc ×1, USB cable (A-to-B type) ×1, spare fuse ×1   | Power cord ×1, CLIP TYPE LEAD L2101 ×1, male EXT I/O connector* ×1, instruction manual ×1, application disc* ×1, USB cable (A-to-B type)* ×1, spare fuse ×1<br>*Included with RM3544-01.   |
| Applicable standards                  | Safety: EN61010, EMC: EN61326, EN61000-3-2, EN61000-3-3   |  |

## Measurement accuracy

**RM3545** **RM3544**

### ● Conditions of guaranteed accuracy

- Temperature & humidity: 23 °C ±5 °C, 80% rh or less (non-condensating)
- From 0°C to 18°C and from 28°C to 40°C, add (temperature coefficient ±[1/10 measurement accuracy] / °C).
- Guaranteed Accuracy Period: 1 year
- RM3545 only: Warmup time of 60 min. or greater (If less than 60 min., double figures in the accuracy table to obtain the measurement accuracy.)
- RM3545 only: self-calibration AUTO

\*When using manual self-calibration, temperature fluctuations after performing calibration must be within ±2°C, and the calibration interval must be within 30 min.

\* During temperature correction, the value calculated below is added to the rdg. error for resistance measurement accuracy:

$$\frac{-\alpha_{t0}\Delta t}{1 + \alpha_{t0} \times (t + \Delta t - t_0)} \times 100 \quad [\%]$$

$t_0$  : Reference temperature. [°C]  
 $t$  : Ambient temperature. [°C]  
 $\Delta t$  : Temperature. measurement accuracy  
 $\alpha_{t0}$  : Temperature. coefficient at  $t_0$  is [1/°C]

## Resistance measurement accuracy

### ● RM3545

**RM3545**

Accuracy = ±(% rdg. + % f.s.)

LP OFF

- f.s. = calculated 1,000,000 dgt., where 0.001% f.s. = 10 dgt.
- For 100 MΩ and greater ranges with 100 MΩ range high-precision mode off, calculate as f.s. = 10,000 dgt. and 0.01% f.s. = 1 dgt.

(Example) 0.006 + 0.001 ..... 0.006% rdg. + 0.001% f.s.

| Range  | 100MΩ range high-precision mode | Max. measurement display <sup>*1</sup> | Resolution  | Accuracy %rdg. + %f.s. <sup>*2</sup>                        |                              |                              |                              | Measurement current <sup>*3</sup> |       | Additional accuracy without 0ADJ %f.s. <sup>*2</sup> | Max open-terminal voltage |              |
|--------|---------------------------------|--|-------------|---|------------------------------|------------------------------|------------------------------|-----------------------------------|-------|--|---------------------------|--------------|
|        |                                 |  |             | FAST  | MED                          | SLOW1                        | SLOW2                        | Switching                         |       |  |                           |              |
| 10mΩ   | -                               | 12.000 00 mΩ                           | 10 nΩ       | 0.060+0.050<br>(0.060+0.015)                                | 0.060+0.020<br>(0.060+0.002) | 0.060+0.020<br>(0.060+0.001) | 0.060+0.020<br>(0.060+0.001) | -                                 | 1A    | 0.020<br>(-)   | 5.5V <sup>*4</sup>        |              |
| 100mΩ  |                                 | 120.000 0 mΩ                           | 100 nΩ      | 0.060+0.010<br>(0.060+0.003)                                | 0.060+0.010<br>(0.060+0.001) | 0.060+0.010<br>(0.060+0.001) | 0.060+0.010<br>(0.060+0.001) | High                              | 1A    | 0.002<br>(-)   |                           |              |
|        |                                 |  |             | 0.014+0.050<br>(0.014+0.015)                                | 0.014+0.020<br>(0.014+0.002) | 0.014+0.020<br>(0.014+0.001) | 0.014+0.020<br>(0.014+0.001) | Low                               | 100mA | 0.020<br>(-)   |                           |              |
| 1000mΩ |                                 | 1200.000 mΩ                            | 1 μΩ        | 0.012+0.010<br>(0.012+0.003)                                | 0.012+0.008<br>(0.012+0.001) |                              | 0.012+0.008<br>(0.012+0.001) |                                   | High  | 100mA  |                           | 0.002<br>(-) |
|        |                                 |  |             | 0.008+0.050<br>(0.008+0.015)                                | 0.008+0.020<br>(0.008+0.002) |                              | 0.008+0.020<br>(0.008+0.002) |                                   | Low   | 10mA   |                           | 0.020<br>(-) |
| 10Ω    |                                 | 12.000 00 Ω                            | 10 μΩ       | 0.008+0.010<br>(0.008+0.003)                                | 0.008+0.008<br>(0.008+0.001) |                              | 0.008+0.008<br>(0.008+0.001) |                                   | High  | 10mA   |                           | 0.002<br>(-) |
|        |                                 |  |             | 0.008+0.050<br>(0.008+0.015)                                | 0.008+0.020<br>(0.008+0.002) |                              | 0.008+0.020<br>(0.008+0.002) |                                   | Low   | 1mA  |                           | 0.020<br>(-) |
| 100Ω   |                                 | 120.000 0 Ω                            | 100 μΩ      | 0.007+0.005<br>(0.007+0.005)                                | 0.007+0.002<br>(0.007+0.001) | 0.007+0.001<br>(0.007+0.001) |                              | High                              | 10mA  | -<br>(-)   |                           |              |
|        |                                 |  |             | 0.008+0.010<br>(0.008+0.003)                                | 0.008+0.010<br>(0.008+0.001) |                              | 0.008+0.010<br>(0.008+0.001) |                                   | Low   | 1mA  |                           | 0.002<br>(-) |
| 1000Ω  |                                 | 1200.000 Ω                             | 1 mΩ        | 0.007+0.005<br>(0.007+0.005)                                | 0.006+0.002<br>(0.006+0.001) | 0.006+0.001<br>(0.006+0.001) |                              | -                                 | 1mA   | -<br>(-)   |                           |              |
| 10kΩ   | 12.000 00 kΩ                    | 10 mΩ                                  | 0.008+0.005 | 0.007+0.002   | 0.007+0.001                  |                              | -                            | 1mA                               | -     |  |                           |              |
| 100kΩ  | 120.000 0 kΩ                    | 100 mΩ                                 | 0.008+0.005 | 0.007+0.002   | 0.007+0.001                  |                              | -                            | 100μA                             | -     |  |                           |              |
| 1000kΩ | 1200.000 kΩ                     | 1 Ω                                    | 0.015+0.005 | 0.008+0.002   | 0.008+0.001                  |                              | -                            | 10μA                              | -     |  |                           |              |
| 10MΩ   | 12.000 00 MΩ                    | 10 Ω                                   | 0.030+0.005 | 0.030+0.002   | 0.030+0.001                  |                              | -                            | 1μA                               | -     |  |                           |              |
| 100MΩ  | ON                              | 120.000 0 MΩ                           | 100 Ω       | 0.200+0.005   | 0.200+0.002                  | 0.200+0.001                  |                              | -                                 | 100nA | -  |                           |              |
|        | OFF                             | 120.00 MΩ                              | 10 kΩ       | 10.00MΩ or less : 0.50+0.02<br>10.01MΩ or more : 1.00+0.02  |                              |                              |                              | -                                 | Max.  | -  |                           |              |
| 1000MΩ | OFF                             | 1200.0 MΩ                              | 100 kΩ      | 100.0MΩ or less : 1.00+0.02<br>100.1MΩ or more : 10.00+0.02 |                              |                              |                              | -                                 | 1μA   | -  |                           |              |

\*1 For negative values, to -10% f.s. The maximum display range is 9,999,999 dgt. or 9 GΩ. (An over-range error will be indicated when the maximum measurement range is exceeded, even if the maximum display range is not exceeded.)

\*2 Measurement accuracy figures reflect accuracy after zero-adjustment. If not performing zero-adjustment, add the figures shown in the "Additional accuracy without 0ADJ" column. Figures shown in parentheses on the second line indicate the additional accuracy with OVC on.

\*3 Measurement current accuracy is ±5%.

\*4 When using an external trigger source or performing measurement with continuous measurement set to off (other than free-run), the open-circuit voltage from 1 ms after the completion of measurement (INDEX = ON) to the start of the next measurement (TRIG = ON) is limited to 20 mV or less.

LP ON • f.s. = calculated 100,000 dgt., where 0.001% f.s. = 1 dgt.

| Range  | 100MΩ range high-precision mode | Max. measurement display <sup>*1</sup> | Resolution | Accuracy %rdg. + %f.s. <sup>*2</sup> |             |             |             | Measurement current <sup>*3</sup> |       | Additional accuracy without 0ADJ %f.s. <sup>*2</sup> | Max open-terminal voltage |
|--------|---------------------------------|--|------------|--------------------------------------|-------------|-------------|-------------|-----------------------------------|-------|--|---------------------------|
|        |                                 |  |            | FAST                                 | MED         | SLOW1       | SLOW2       | Switching                         |       |  |                           |
| 1000mΩ | -                               | 1200.00 mΩ                             | 10 μΩ      | 0.200+0.100                          | 0.200+0.010 | 0.200+0.005 | 0.200+0.003 | -                                 | 1mA   | -  | 20mV <sup>*5</sup>        |
| 10Ω    |                                 | 12.000 0 Ω                             | 100 μΩ     | 0.200+0.050                          | 0.200+0.005 | 0.200+0.003 | 0.200+0.002 | -                                 | 500μA | -  |                           |
| 100Ω   |                                 | 120.000 Ω                              | 1 mΩ       | 0.200+0.050                          | 0.200+0.005 | 0.200+0.003 | 0.200+0.002 | -                                 | 50μA  | -  |                           |
| 1000Ω  |                                 | 1200.00 Ω                              | 10 mΩ      | 0.200+0.050                          | 0.200+0.005 | 0.200+0.003 | 0.200+0.002 | -                                 | 5μA   | -  |                           |

\*1 For negative values, to -10% f.s. The maximum display range is 9,999,999 dgt. or 9 GΩ. (An over-range error will be indicated when the maximum measurement range is exceeded, even if the maximum display range is not exceeded.)

\*2 Measurement accuracy figures reflect accuracy after zero-adjustment. LP values apply only when OVC is on.

\*3 Measurement current accuracy is ±5%.

\*5 When the contact check function is off (when the contact check function is on, 300 mV)

**Additional accuracy when using the Z3003**

**RM3545**

When performing measurements using the Z3003, the following uncertainties are added to the RM3545 specifications (accuracy):

| Z3003 additional error                   |   |  |
|--|---|--|
| Effects of leak current                  | Add a reading error shown on right depending on the measurement current (when using guarding) (With humidity of less than 70% RH. If the humidity is greater than or equal to 70% RH, add the following rdg. error × 5.): | $\frac{1 \times 10^{-9} [A]}{I_{MEAS} [A]} \times 100 [\%rdg.]$ $I_{MEAS}$ : Measurement current |
| Effect of measurement speed              | Add the f.s. error component shown on right when the integration time is not a whole-number multiple of the power supply cycle:   | $A_{fs} \times 0.5 [\%rdg.]$ $A_{fs}$ : f.s. error component for RM3545-02 with Z3003            |
| Effect of offset voltage                 | Add the resistance shown on right to the error when OVC is OFF:   | $\frac{10 \times 10^{-6} [V]}{I_{MEAS} [A]} [\Omega]$  |
| Effect of offset resistance fluctuations | When using a 2-wire setup, add the wiring resistance shown on right to the error component.   | 0.1 $\Omega$   |
| Temperature coefficient                  | From 0°C to 18°C and 28°C to 40°C, add a temperature coefficient of $\pm(1/10$ of additional accuracy) / °C.  |  |

**RM3544**

**RM3544**

Accuracy =  $\pm(\% rdg. + \% f.s.)$

• f.s. = calculated 30,000 dgt., where 0.010% f.s. = 3 dgt.

(Example) 0.020 + 0.007 ..... 0.020% rdg. + 0.007% f.s.

| Range         | Max. measurement display <sup>6,7</sup> | FAST        | MED/SLOW    | Measurement Current <sup>8</sup> | Open-Circuit Voltage |
|---------------|---|-------------|-------------|----------------------------------|----------------------|
| 30m $\Omega$  | 35.000 m $\Omega$                       | 0.030+0.080 | 0.030+0.070 | 300mA                            | 5.5Vmax.             |
| 300m $\Omega$ | 350.00 m $\Omega$                       | 0.025+0.017 | 0.025+0.014 | 300mA                            |                      |
| 3 $\Omega$    | 3.500 0 $\Omega$                        | 0.025+0.017 | 0.025+0.014 | 30mA                             |                      |
| 30 $\Omega$   | 35.000 $\Omega$                         | 0.020+0.010 | 0.020+0.007 | 10mA                             |                      |
| 300 $\Omega$  | 350.00 $\Omega$                         | 0.020+0.010 | 0.020+0.007 | 1mA                              |                      |
| 3k $\Omega$   | 3.500 0 k $\Omega$                      | 0.020+0.010 | 0.020+0.007 | 1mA                              |                      |
| 30k $\Omega$  | 35.000 k $\Omega$                       | 0.020+0.010 | 0.020+0.007 | 100 $\mu$ A                      |                      |
| 300k $\Omega$ | 350.00 k $\Omega$                       | 0.040+0.010 | 0.040+0.007 | 5 $\mu$ A                        |                      |
| 3M $\Omega$   | 3.500 0 M $\Omega$                      | 0.200+0.010 | 0.200+0.007 | 500nA                            |                      |

<sup>6</sup> For negative values, to -10% f.s.

<sup>7</sup> The maximum display range is 99,999dgt.

<sup>8</sup> Measurement current accuracy is  $\pm 5\%$ .

**Temperature measurement accuracy (RM3544/RM3545)**

• Temperature Sensor Z2001 (for RM3544/RM3544-01)

**RM3545 RM3544**

|                              |                  |
|------------------------------|------------------|
| Range of guaranteed accuracy | -10.0 to 99.9 °C |
| Display refresh rate         | Approx. 2 s      |
| Guaranteed accuracy period   | 1 year           |

• Analog Input (for RM3545)

**RM3545**

|                            |                                  |
|----------------------------|----------------------------------|
| Guaranteed accuracy range  | 0 to 2 V                         |
| Maximum allowable voltage  | 2.5V                             |
| Resolution                 | 1mV                              |
| Display range              | -99.9 to 999.9 °C                |
| Measurement period (speed) | Approx. 50 ms, no moving average |
| Guaranteed accuracy period | 1 year                           |
| Accuracy                   | $\pm 1\%$ rdg. $\pm 3$ mV        |

• Temperature Sensor Z2001 and RM3545/RM3544/RM3544-01 combined accuracy

t: Temperature measurement values [°C]

| Temperature        | Accuracy                              |
|--------------------|---------------------------------------|
| -10.0 °C to 9.9 °C | $\pm (0.55 + 0.009 \times  t-10 )$ °C |
| 10.0 °C to 30.0 °C | $\pm 0.50$ °C                         |
| 30.1 °C to 59.9 °C | $\pm (0.55 + 0.012 \times  t-30 )$ °C |
| 60.0 °C to 99.9 °C | $\pm (0.92 + 0.021 \times  t-60 )$ °C |

Standalone instrument accuracy:  $\pm 0.2$  °C

**Resistance D/A output accuracy (RM3545)**

**RM3545**

|                 |  |
|-----------------|--|
| Output accuracy | Resistance measurement accuracy $\pm 0.2\%$ f.s., (temperature coefficient $\pm 0.02\%$ f.s./°C) |
| Response time   | Measurement time + Max. 1 ms   |

**Measurement time typical values (RM3545)**

**RM3545**

| Range           | Measurement current | Measurement speed |      |      |       |       |
|-----------------|---------------------|-------------------|------|------|-------|-------|
|                 |                     | FAST              | MED  |      | SLOW1 | SLOW2 |
|                 |                     |                   | 50Hz | 60Hz |       |       |
| 10 m $\Omega$   | N/A                 | 41                | 61   | 58   | 141   | 241   |
| 100 m $\Omega$  | High                | 41                | 61   | 58   | 141   | 241   |
| 1000 m $\Omega$ | High                | 2.2               | 22   | 19   | 102   | 202   |
| 10 $\Omega$     | High                | 2.2               | 22   | 19   | 102   | 202   |
| 100 $\Omega$    | High                | 2.8               | 23   | 20   | 103   | 203   |

Unit: ms, Tolerance:  $\pm 10\% \pm 0.2$ ms

\* Shortest time when using an external trigger source or with continuous measurement off (other than free-run). With a delay of 10 ms, TC on, comparator on, OVC off, and averaging off. Measurement speed varies with the selected range and settings. For more information, please see the Instruction Manual.

**Measurement time (RM3544)**

**RM3544**

| Measurement speed |      |     |      |
|-------------------|------|-----|------|
| FAST              |      | MED | SLOW |
| 50Hz              | 60Hz |     |      |
| 21                | 18   | 101 | 401  |

Unit: ms, Tolerance:  $\pm 10\% \pm 2$ ms

\* With TC set to ON and the comparator set to ON

## Model Configurations and Options



### Model : RESISTANCE METER RM3545

Model No. (Order Code) (Note)

**RM3545**

**RM3545-01** (with GP-IB interface)

**RM3545-02** (support for the multiplexer unit)

Included accessories: Power cord ×1, Clip type lead L2101 ×1, temperature sensor Z2001 ×1, Male EXT. I/O connector ×1, Instruction manual ×1, Application disc ×1, USB cable (A-to-B type) ×1, Spare fuse ×1

### Model : RESISTANCE METER RM3544

Model No. (Order Code) (Note)

**RM3544** (No interfaces)

**RM3544-01** (with EXT I/O, RS-232C, USB)

Included accessories: [RM3544] Power cord ×1, Clip type lead L2101 ×1, Instruction manual ×1, Spare fuse ×1, [RM3544-01] Power cord ×1, Clip type lead L2101 ×1, Male EXT. I/O connector ×1, Instruction manual ×1, Application disc ×1, USB cable (A-to-B type) ×1, Spare fuse ×1

#### Caution when considering the use of probes without guard terminals

Proper operation of the RM3545 and RM3544 is not guaranteed when using test leads (test probes) that lack guard terminals, for example test leads used with models such as the Resistance HiTester 3541 or mΩ HiTester 3540. Please use the test leads indicated in the RM3545 and RM3544 accessory and option documentation.

## Options

\*The L2101 is bundled with the RM3545/RM3544 series, the Z2001 is bundled with the RM3545 series

**CLIP TYPE LEAD L2101**  
A: 250 mm (9.84 in), B: 84 mm (3.31 in), L: 1.5 m (4.92 ft)

**PIN TYPE LEAD L2102**  
A: 250 mm (9.84 in), B: 178 mm (7.01 in), L: 1.5 m (4.92 ft)

**PIN TYPE LEAD L2103**  
A: 250 mm (9.84 in), B: 176 mm (6.93 in), L: 1.5 m (4.92 ft)

**4-TERMINAL LEAD L2104**  
A: 280 mm (11.02 in), B: 149 mm (5.87 in), L: 1.5 m (4.92 ft)

**TEMPERATURE SENSOR Z2001**  
1.75 m (5.74 ft) length  
Z2001: Bundled accessory for the RM3545 series

**MULTIPLEXER UNIT Z3003**  
4-wire 10ch or 2-wire 21ch input scanning  
for RM3545-02

**FOUR-POINT ARRAY PROBE RM9010-01**  
A: 1215 mm (47.83 in), B: 73.5 mm (2.89 in), L: 1.5 m (4.92 ft)  
Pin spacing 5.0mm

**FOUR-POINT ARRAY PROBE RM9010-02**  
A: 1120 mm (44.09 in), B: 84 mm (3.31 in), L: 1.5 m (4.92 ft)  
Pin spacing 1.5mm

**TIP PIN 9770-90**  
Replacement tip for pin type lead L2102

**TIP PIN 9771-90**  
Replacement tip for pin type lead L2103

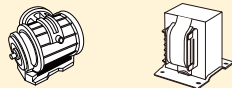
**LED COMPARATOR ATTACHMENT L2105**  
2 m (6.56 ft) length

**About lead length**  
A: From junction to probe  
B: Probe length  
L: Overall length  
Note: For L2101 to L2104, length "A" can be extended by roughly 1.1 m (3.61 ft) by cutting the binding tube.

**PC Communication**  
RS-232C CABLE 9637 For the PC, 9pin - 9pin, cross, 1.8m (5.91 ft) length  
GP-IB CONNECTOR CABLE 9151-02 2m (6.56 ft) length  
\*The 9151-02 is only for the RM3545-01

### Related products

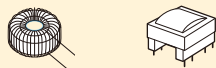
Large motors, large transformers



Vehicle grounding lines, conductivity of aircraft fuselages



Temperature rise tests (Motors, choke coils, transformers)



### High-accuracy portable resistance meter measures from $\mu\Omega$ to $M\Omega$



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Basic accuracy : **0.02%**

Max. resolution : **0.1  $\mu\Omega$**

Max. measurable current : **1 A**

Measure from **0.0  $\mu\Omega$  (@ 1 A) to 3.5  $M\Omega$**

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